# **AGENDA**

## NATIVE AMERICAN LEGISLATIVE LIAISON COMMITTEE

UTAH LEGISLATURE

Wednesday, September 24, 2008 • 4:00 p.m. • Main Auditorium Western Park Convention Center • 300 East 200 South, Vernal, Utah

Approximate Time Frame

#### 4:00 1. Committee Business

- Call to order
- Approval of the minutes of the November 27, 2007 meeting

#### 4:05 2.

**Dialogue With Tribal Leaders**The Committee will meet with tribal leaders to discuss issues of concern to the tribes.

### 3. Other Items / Adjourn 5:00